

## Application Memo

# Copper Ions in Plating Solution

|                    |                                   |
|--------------------|-----------------------------------|
| Industry           | Non-ferrous metal                 |
| Instrument         | Automatic potentiometric titrator |
| Measurement method | Chelatometric titration           |
| Standards          |                                   |

## 1. Overview

After adding ammonium chloride and ammonia water to the diluted sample in order to adjust pH, add PAN indicator and copper ion concentration is measured by titration with 0.05 mol/L EDTA solution. The endpoint is the maximum inflexion on the titration curve. The copper ion concentration is calculated from the titration volume of the EDTA solution.

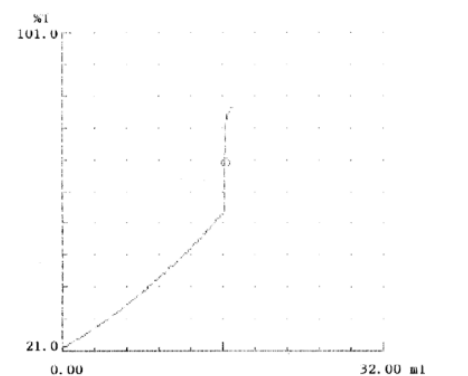
## 2. Apparatus

|           |  |
|-----------|--|
| Main unit | Automatic potentiometric titrator (preamplifier PTA) |
| Electrode | Photometric sensor<br>Interference filter (530nm)    |

## 3. Reagents

|           |   |
|-----------|---|
| Titrant   | 0.05 mol/L ethylenediaminetetraacetic acid (EDTA) |
| Solvent   | Pure water  |
| Additive  | Ammonium chloride, Ammonia water                  |
| Indicator | PAN indicator                                     |

## 4. Example



-Titration curve-

| -Measurement results- |             |            |                       |
|-----------------------|-------------|------------|-----------------------|
|                       | Sample (mL) | Titer (mL) | Concentration (g / L) |
| 1                     | 1           | 16.2904    | 51.72                 |
| 2                     | 1           | 16.2874    | 51.71                 |
| 3                     | 1           | 16.5907    | 52.68                 |
| 4                     | 1           | 16.2874    | 51.07                 |
| Average               |             |            | 51.95                 |
| SD                    |             |            | 0.48                  |
| RSD(%)                |             |            | 0.93                  |

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