## Application Note

Measurement of Gas volume and Air content in whisky with soda by Gas Volume Analyzer

Industry $\quad: \quad$ Food \＆beverage<br>Instrument ：Gas Volume and Air Content Analyzer<br>Measurement method：Gas volume measurement method<br>Standards

## 1．Scope

On the bottling process of whisky with soda manufacturing，measurement of gas volume and air content are essential for quality control of products．This application note introduces the measurement example of gas volume and air content in commercially－available whisky and with soda by using the Gas Volume and Air Content Analyzer．

## 2．Precautions

1）This measurement requests uses of $6 \mathrm{~mol} / \mathrm{L}$ sodium hydroxide aqueous solution．Contact with eyes may cause blindness．Be sure to wear protective goggles during handling．
2）The measurement instruments and the measurement samples should be temperature－stabilized at $20^{\circ} \mathrm{C}$ ．
3）Either instrument air system or an air compressor is necessary for piercing and rotation of sample bottle／can．（Pressure： 0.490 to 0.686 MPa （ 5 to $7 \mathrm{kgf} / \mathrm{cm}^{2}$ ））．

## 3．After measurement

1）Samples should be disposed properly after measurement is completed．
2）The measurement instruments should be rinsed properly after the end of the day．

## 4．Apparatus

－Gas Volume and Air Content Analyzer

## 5．Reagents

－ $6 \mathrm{~mol} / \mathrm{L}$ sodium hydroxide solution
－Pure water

## 6. Procedure

1) Select "gas volume / gas pressure + air content measurement (GV/P+AIR)" on the measurement mode, and enter the following parameters into the measurement conditions.
Note that below measurement parameters is an example and optimizing these parameters might be necessary depending on sample's property.

| •Mode | $:$ GV/P+AIR |
| :--- | :--- |
| -GV/P Cal. | $:$ Soft |
| - Method |  |
| Sniff. Level | $: 0.015 \mathrm{MPa}$ |
| E-Sni. Level | $: 0.015 \mathrm{MPa}$ |
| Trial Count | $: 6$ |
| Press Level | $: 0.010 \mathrm{MPa}$ |
| Rot 4-1 | $: 0 \mathrm{Sec}$ |
| Wait 4 | $: 0 \mathrm{Sec}$ |
| Rot 4-2 | $: 120 \mathrm{Sec}$ |
| Rot 4-3 | $: 25 \mathrm{Sec}$ |

2) Set the sample bottle/can on the sample stage and press the Start button.

For details, refer to the operation manual.

## 7. Example

Table 1 shows the measurement results of whisky with and soda.

Table 1. Measurement result list of whisky with and soda

| Sample | No. | Gas Volume (v/v) | Air Volume (mL) | Gas <br> Press <br> (MPa) | $\begin{aligned} & \text { Press } \\ & (\mathrm{MPa}) \end{aligned}$ | Temp. <br> $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| whisky with and soda | 1 | 2.98 | 2.04 | 0.243 | 0.199 | 15.4 |
|  | 2 | 2.96 | 1.87 | 0.241 | 0.200 | 15.7 |
|  | 3 | 2.91 | 1.77 | 0.234 | 0.191 | 15.3 |
|  | Ave. | 2.95 | 1.89 | 0.239 | 0.197 | 15.5 |
|  | SD | 0.04 | 0.14 | 0.005 | 0.005 | 0.2 |
|  | RSD (\%) | 1.22 | 7.21 | 1.98 | 2.51 | 1.29 |
| whisky with and soda with fruit juice | 1 | 2.96 | 1.49 | 0.241 | 0.196 | 15.3 |
|  | 2 | 2.96 | 1.24 | 0.241 | 0.198 | 15.5 |
|  | 3 | 3.00 | 1.29 | 0.244 | 0.204 | 15.8 |
|  | Ave. | 2.97 | 1.34 | 0.242 | 0.199 | 15.5 |
|  | SD | 0.02 | 0.13 | 0.002 | 0.004 | 0.3 |
|  | RSD (\%) | 0.78 | 9.87 | 0.72 | 2.09 | 1.94 |

Measurement items
Gas Volume : Carbon dioxide volume ( mL ) of 1 mL sample volume
Air Volume : Gas volume except carbon dioxide in sample bottle/can ( mL )
Gas Press: Converted pressure in sample bottle/can at $20^{\circ} \mathrm{C}(\mathrm{MPa})$
Press : Measured pressure ( MPa )
Temp. : Measured sample temperature $\left({ }^{\circ} \mathrm{C}\right)$

## 8．Summary

Measurement of gas volume and air content in commercially－available whisky with soda was performed with good repeatability by using the Gas Volume and Air Content Analyzer．

