## Application Note

Measurement of gas volume and air content in low－malt beer of different size containers（ 350 mL can， 500 mL can） by Gas volume and air content analyzer

Industry
Instrument
Measurement method
Standards

Food \＆beverage
Gas volume and air content analyzer
Gas volume measurement method

## 1．Scope

Caution
This instrument needs a $6 \mathrm{~mol} / \mathrm{L}$ sodium hydroxide aqueous solution which may cause blindness when it contacts human eyes．Be sure to wear protective goggles during handling it．

The measurement of the gas volume，air content of low－malt beer is an important factor in determining the mouthfeel，taste and flavor，and best－by date．This Application Note introduces an example of measuring commercially available low－malt beer of two different size containers using a gas volume and air content analyzer．The gas volume is calculated by continuously rotating the sample container and measuring the equilibrium pressure of the gas and the sample temperature．Then，gas in the sample is transferred to the absorbent cylinder and the carbon dioxide gas is absorbed by an absorbent solution（sodium hydroxide solution）filled in the cylinder to measure the air content．

## 2．Precautions

－Measurements should be conducted within a temperature－controlled laboratory room，and the temperature of the instrument and samples must be equalized to that of the room．
－Either the instrument＇s onboard air system，or an independent air compressor，（both of which can adjust to pressures between 0.5 and 0.7 MPaG ），is required for the piercing and rotation of sample bottles and cans．

## 3．After measurement

－Samples should be disposed of properly after the measurement is complete，as they may be contaminated with the absorbent solution．
－The measurement instrument should be rinsed properly at the end of the day．

## 4．Apparatus

Equipment Gas volume and air content analyzer

## 5．Reagents

| Absorbent solution | $6 \mathrm{~mol} / \mathrm{L}$ Sodium hydroxide solution |
| :--- | :--- |
| Rinse solution | Pure water |

## 6. Procedure

1) Select "gas volume/gas pressure + air content measurement (GV/P+AIR)" on the measurement mode, and enter the following parameters into the measurement conditions.

| < Mode > | GV/P+AIR |
| :--- | :---: |
| GV/P Cal. | EBC |
| DISSOLVE | AUTO |
| < Method > |  |
| Start Time | 0 sec |
| Rot0 Time | 0 sec |
| Wait Time | 0 sec |
| Snift Press | .999 MPa |
| MAX Time | 180 sec |
| MIN Time | 0 sec |
| Error Press | .015 MPa |
| Rot1 Time | 70 sec |
| Trial Press | .010 MPa |
| max Time | 180 sec |
| Min Time | 0 sec |
| Trial Count | 5 times |
| Skip Press | .015 MPa |
| Rot2 Time | 20 sec |
| End Press | .015 MPa |

Note that the above measurement parameters are an example and optimizing these parameters might be necessary depending on the sample's property.
2) Set the sample bottle/can on the sample stage and press the Start button.

## 7. Example

Table 1 shows the measurement results of low-malt beer A ( 350 mL can, 500 mL can).
Table 1. Measurement results (Volume 350 mL can and 500 mL can)*

| Sample | n | Air Volume [mL] | $\begin{gathered} \text { Gas } \\ \text { Volume } \\ {[\mathrm{g} / \mathrm{kg}]} \\ \hline \hline \end{gathered}$ | Gas Press [MPa] | Press <br> [MPa] | Temp. $\left[{ }^{\circ} \mathrm{C}\right]$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Low- <br> malt <br> beer <br> A | 1 | 0.62 | 5.41 | 0.243 | 0.278 | 22.7 |
|  | 2 | 0.41 | 5.54 | 0.251 | 0.279 | 22.6 |
|  | 3 | 0.48 | 5.40 | 0.242 | 0.266 | 22.6 |
|  | 4 | 0.46 | 5.40 | 0.242 | 0.266 | 22.5 |
|  | 5 | 0.46 | 5.40 | 0.242 | 0.266 | 22.6 |
| $\begin{gathered} 350 \mathrm{~mL} \\ \text { can } \end{gathered}$ | Mean | 0.48 | 5.43 | 0.244 | 0.271 | 22.6 |
|  | SD | 0.08 | 0.06 | 0.004 | 0.007 | 0.1 |
|  | $\operatorname{RSD}(\%)$ | 16.3 | 1.1 | 1.6 | 2.5 | 0.3 |
| Low- <br> malt beer A | 1 | 0.65 | 5.45 | 0.245 | 0.264 | 22.1 |
|  | 2 | 0.67 | 5.45 | 0.245 | 0.261 | 22.0 |
|  | 3 | 0.64 | 5.46 | 0.246 | 0.262 | 22.1 |
|  | 4 | 0.63 | 5.44 | 0.244 | 0.273 | 22.3 |
|  | 5 | 0.64 | 5.47 | 0.246 | 0.265 | 22.2 |
| $500 \mathrm{~mL}$can | Mean | 0.65 | 5.45 | 0.245 | 0.265 | 22.2 |
|  | SD | 0.02 | 0.01 | 0.001 | 0.005 | 0.1 |
|  | $\operatorname{RSD}(\%)$ | 2.3 | 0.2 | 0.3 | 1.8 | 0.5 |

* Measurement items

Air Volume The volume of gas other the carbon dioxide in the container (mL)
Gas Volume Carbon dioxide volume (V/V) of 1 mL sample volume
Gas Press $\quad$ Converted pressure in sample bottle/can at $20^{\circ} \mathrm{C}(\mathrm{MPa})$
Press Measured pressure (MPa)
Temp. $\quad$ Measured sample temperature $\left({ }^{\circ} \mathrm{C}\right)$

