# KYOTO ELECTRONICS MANUFACTURING CO., LTD.

TIU-94004enL

## Application Memo Tin in Plating Solution

IndustryElectronicsInstrumentAutomatic potentiometric titratorMeasurement methodRedox titrationStandards

### 1. Overview

Tin in plating solution is measured as follows: Prepare pure water and 6mol/L hydrochloric acid in a beaker. Further add potassium sodium tartrate to dissolve. Then, immediately after adding sodium hydrogen carbonate and sample, titrate with 0.05mol/L iodine up to the endpoint, which is the maximum inflexion on the titration curve. The tin concentration is calculated from the titration volume of iodine.

### 2. Apparatus

Main unit	Automatic potentiometric titrator (preamplifier STD)
Electrode	Platinum electrode Ceramic reference electrode

#### 3. Reagents

Titrant	0.05mol/L (0.1N) iodine (f = 1.008)
Solvent	Pure water, 6mol/L hydrochloric acid
	Potassium sodium tartrate, Sodium hydrogen carbonate

#### 4. Example

BH SAC MA MA   BAC #1.05 F AuxISL001 1.11-12   AVA.55 F AuxISL001 1.11-12   AVA.55 F 0.100-12 1.11-12   AVA.55 F 0.100-12 1.11-12   AVA.55 F 0.100-12 1.11-12   AVA.55 F 0.000-10 1.11-12   AVA.55 F 0.000-10 1.11-12	[ 94/09/20 10:27 ]		—Measurement results—			
	10100 1 - 20.4 eV		Sample (mL)	Titer (mL)	Tin (g/L)	
	_	1	1.0	10.7939	64.57	

 約点前定世 : 10,2999 ml 約点配定 : 116.6 m<sup>2</sup> 41 例 3 約点~1: 64.574 g/1

-Titration curve-

Please feel free to contact us for any further information.

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