

KVX-01333-enL

#### **Application Memo**

# Water Determination in Hydroxylamines (3) [Hydroxyamine · Hydroxyl ammonium nitrate]

Industry : Organic Chemical

Instrument : Karl Fischer Moisture Titrator

Measurement method : Volumetric Titration (Direct Method)

Standards : JIS 0113

ASTM E 203 ISO 760

#### 1. Overview

The moisture in Hydroxylamine and Hydroxyl ammonium nitrate can be determined by the Karl Fischer titration method (Volumetric) in accordance with "JIS K 0113 ('92)—General rules for methods of potentiometric, amperometric, coulometric, and Karl-Fischer titrators."

Since Hydroxylamine and Hydroxyl ammonium nitrate undergo the below-mentioned side reaction, titrate with Hydranal Composite 5K for ketone after dissolving them in the commercially available Dehydrating solvent CE with Acetic acid added.

2NH2OH + 3I2 + SO2 + 2CH3OH  $\Box$  6HI + 2HSO4CH3 + N2

#### 2. Apparatus

Main unit : Karl Fischer moisture titration volumetric system

Electrode: Twin platinum electrode for KF titration

### 3. Reagents

Titrant : Composite 5K (made by RdH)

Solvent: Dehydrating solvent CE (made by Hayashi)

Acetic acid

## 4. Example

#### -Measurement results-

Sample	Sample size (g)	Dehydrating solvent	Water content	
			mg	%
Hydroxylamine	0.0358	50mL of Dehydrating solvent CE	17.74	49.56
		+ 10mL of Acetic acid		
Hydroxyl ammonium	0.0926	50mL of Dehydrating solvent CE	4.04	4.36
chloride		+ 10mL of Acetic acid		

Please feel free to contact us for any further information.

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